

Specifications for Automated Box Maker (ABM) Sheet Feed Models

ABM Model:	Medium Duty	Heavy Duty		Super Duty	
	MBM60	HBM72	HBM86	SBM72	SBM86
MATERIAL:					
Single Wall	32 ECT	32 ECT	32 ECT	32 ECT	32 ECT
Double Wall	375 lb. Test	450 lb. Test	450 lb. Test	450 lb. Test	450 lb. Test
MATERIAL WIDTH:					
Maximum	60 in.	72 in.	86 in.	72 in.	86 in.
MATERIAL LENGTH:					
Maximum	32 ft.	32 ft.	32 ft.	32 ft.	32 ft.
BOX STYLES:					
Number	30	30	30	30	30
Store in Memory	1,000	3,000	3,000	3,000	3,000
BOX SIZE:					
Smallest	2" X 2" X 2" RSC	3" X 3" X 3" RSC	3" X 3" X 3" RSC	3" X 3" X 3" RSC	3" X 3" X 3" RSC
Largest Multi-part	Unlimited	Unlimited	Unlimited	Unlimited	Unlimited
SET-UP:					
# of Rear Heads	3	3	3	3	3
Maximum Time	18 sec.	16 sec.	20 sec.	15 sec.	18 sec.
RUN TIME FOR:					
12" X 12" 12" RSC	15 sec.	13 sec.	13 sec.	11 sec.	11 sec.
OPERATOR SCREEN:					
Touch Screen	6" Color	10 1/2" Color	10 1/2" Color	10 1/2" Color	10 1/2" Color
BLADE HOLDER:					
Blade Change	Screw Clamp	Quick Change	Quick Change	Quick Change	Quick Change
OPTIONS:					
5 Heads w/ Bot. Scores				Yes	Yes
MACHINE SIZE:					
Floor Space w/ Tables	9 ft. X 10 ft.	11 ft. X 12 ft.	12 ft. X 12 ft.	12 ft. X 14 ft.	13 ft. X 14 ft.
ELECTRICAL:					
Volts AC	110	220, single phase	220, single phase	208/230/480, 3 Phase	208/230/480, 3 Phase
AMPS	20	20	20	30	30
COMPRESSED AIR:					
Maximum	1 SCFM @80 P.S.I.	1 SCFM @80 P.S.I.	1 SCFM @80 P.S.I.	1.5 SCFM @ 80 P.S.I.	1.5 SCFM @ 80 P.S.I.
WARRANTY:					
Time	1 Year	1 Year	1 Year	1 Year	1 Year
Total Boxes	50,000	500,000	500,000	500,000	500,000